

AR20LFP-GR-GCI / AR25LFP-GR-GCI

	GR GCI
AR20LFP	33280
AR25LFP	33279

Low pressure

Pos	Code	Description	Qty	Note
1	3340011	Pump body	1	
2	3340030	Manifold	1	
3	3340020	Head	3	
4	3340590	Retaining washer	3	
5	3340221	Bolt M6x55	9	T44* SS
6	3340600	Nut M6	9	SS
7	3349051	Valve AISI 316L	6	
9	3340200	Spacer	6	
10	3340211	Gasket	6	Viton
11	390061	O-ring Ø 20.63x2.62	6	Viton
13	3120690	Plug 3/8" G	1	T18*
15	3120460	Hose barb Elbow 1"	1	
16	3120440	Ring nut 1" G	1	
17	394380	Bolt M6x30	2	T88* SS
18	1040310	Oil sight glass	1	
19	390180	O-ring Ø 18.72x2.62	1	
20	650920	O-ring Ø 53.65x2.62	1	
21	1040326	Cap black	1	AR20
	1040324	Cap red	1	AR25
22	820440	Bolt M6x6	1	
23	3340541	Connecting-rod aluminum	3	
24	3340510	Pin	3	
25	480160	Snap ring Øi 10	6	
26	3340060	Piston Ø 30	3	
27	3340280	Piston ring Ø 30	3	
28	3340090	Retaining washer	3	
29	3340070	Retaining Bolt	3	T88*
30	3340610	Body	1	
31	3340290	Fork	2	
32	1880250	Fitting	1	
33	391240	Pressure gauge Ø 63	1	0 - 350 psi
34	2840891	O-ring Ø 14x2	1	Viton
35	3120690	Plug 3/8" G	1	
36	800211	O-ring Ø 13.10x2.62	1	Viton
37	3340630	Plug	1	
38	390181	O-ring Ø 18.72x2.62	1	Viton
39	3340351	Plug	1	
40	390061	O-ring Ø 20.63x2.62	1	Viton
41	2540100	O-ring Ø 6.02x2.62	1	Viton
42	3340310	Valve spool	1	
43	3340450	Pin	1	
44	3340620	Body	1	
46	3340330	Knob	1	
47	3120430	Ring nut 3/4" G	1	
48	800211	O-ring Ø 13.10x2.62	1	Viton
49	3340660	Hose barb 3/4" G	1	
51	1880492	Valve 3/8" G - 1/2" GM-MSX	1	
52	110130	Ring nut 1/2" G	1	
53	3340130	Spacer	1	
54	3340580	Bearing	1	
55	3340491	Ring	2	
57	3340560	Shaft marked EC	1	AR20
	3340570	Shaft marked ED	1	AR25
58	380230	Bearing	1	


Pos	Code	Description	Qty	Note
60	3120150	Ring	1	
61	1460490	Snap ring Øi 47	1	
76	393790	Washer	2	SS
77	2840891	O-ring Ø 14x2	1	Viton
78	3202140	Plug 1/4" G	1	T177*
79	820510	O-ring Ø 10.82x1.78	1	
80	1140451	O-ring Ø 20.24x2.62	1	Viton
81	3340081	Diaphragm	3	BlueFlexTM
82	960161	O-ring Ø 17.86x2.62	2	Viton
83	3340520	Sleeve Ø30	3	AR20
	3340530	Sleeve Ø30	3	AR25
84	3340181	Bolt M60x60	15	T44* SS
85	740291	O-ring Ø 14x1.78	1	Viton
86	1880260	O-ring Ø 15.08x2.62	1	Viton
87	3340670	Spring	1	
88	3340320	Lever	1	
89	3340400	Body	1	
90	130610	Bolt M6x20	3	T88*
91	820510	O-ring Ø 10.82x1.78	1	
92	3340710	Dipstick	1	
93	880581	Plug 1/4" G	1	
94	11640	Bolt M6x16	1	T780*
95	391470	Washer	1	SS
96	881670	Snap ring Øi 55	1	
97	881660	Ring	1	
98	320242	Snap ring Øe 30	1	
99	881650	Bearing	1	
100	3340480	Pinon Z=8(3/4")	1	
101	3340470	Gear Z=23	1	
102	1200450	Key	1	
103	3340410	Gasket	1	
104	3340770	Key	1	
105	320360	Bolt M8x22	4	T221*
106	620440	Bolt 5/16" 24 UNF 7/8"	4	T221*

* Torque: in-lbs +/- 10%

AR 46561 BlueFlex diaphragms	
Pos.	Qty
81	3

AR 46565 Valves	
Pos.	Qty
7	6
10	6

Suggested oil	
Type	Oz
AR64532D	32



Pump and manufacturer identification.

Crankcase Oil
Capacity oz 6.3